



Japanese Technology since 1912


AGA-AGC

Data Book 50Hz



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SPECIFICATION

50Hz

Rev.N

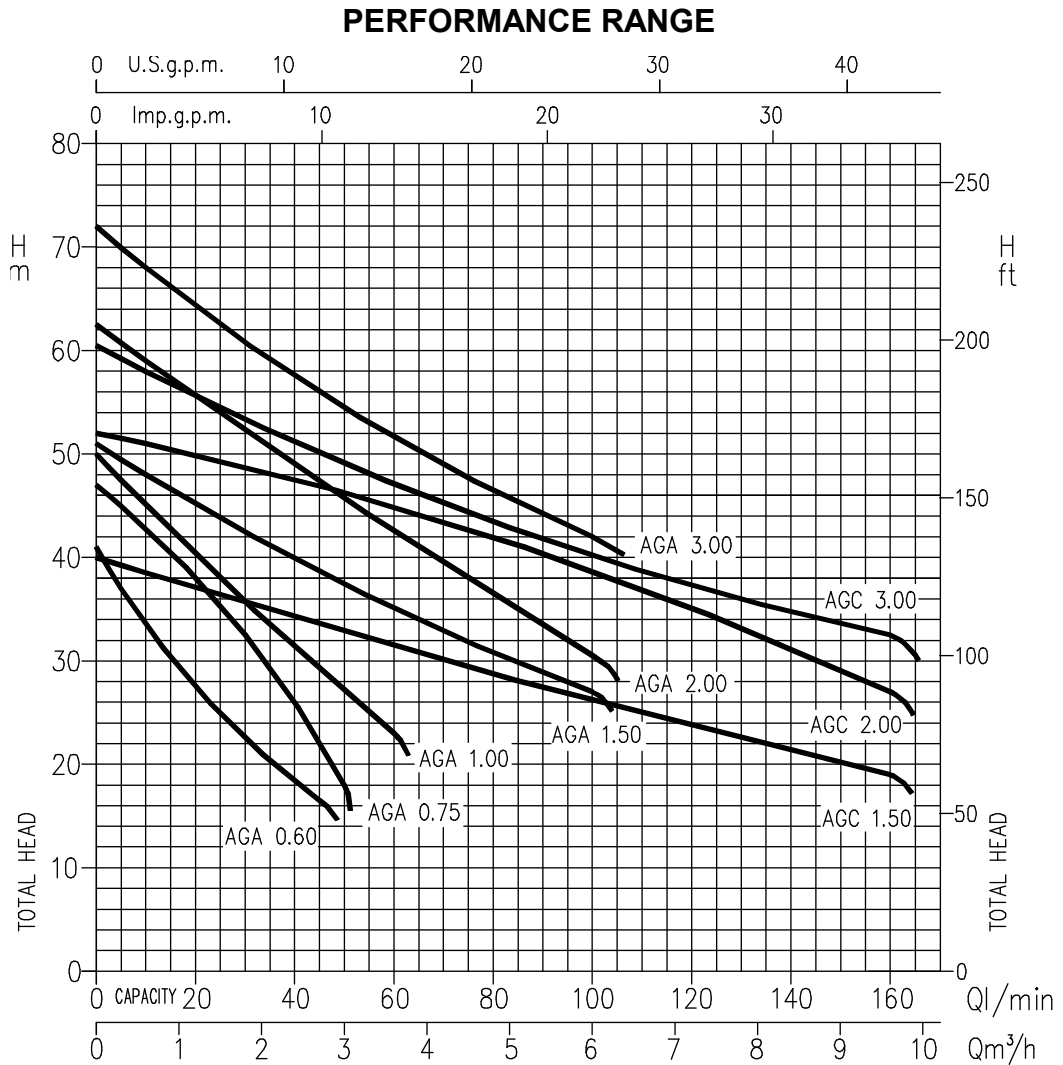
| PUMP | | |
|---|-------------------------------|---|
| Liquid Handled | Type of liquid | Clean water |
| | Temperature [°C] | min. +5 max. +45 |
| Maximum working pressure | [MPa] | 0.6 (AGA 0.60-0.75-1.00) 1.0 (AGA 1.50-2.00-3.00; all AGC) |
| Maximum suction depth | [m] | 8 |
| Construction | Impeller | Closed centrifugal type |
| | Shaft seal type | Mechanical seal |
| | Bearing | Sealed ball bearing |
| Pipe Connection | Suction | G 1 (AGA 0.60-0.75-1.00) UNI ISO 228 |
| | | G 1½ (AGA 1.50-2.00-3.00; all AGC) UNI ISO 228 |
| | Discharge | G 1 UNI ISO 228 |
| Material | Casing | Cast iron |
| | Impeller | PPE+PS glass fibre reinforced (AGA 0.60-0.75-1.00) |
| | | Brass (AGA 1.50-2.00-3.00; all AGC) |
| | Shaft seal | Ceramic/Carbon/NBR |
| | Casing cover | AISI 304 (AGA 0.60-0.75-1.00) |
| | | Cast iron built-in on the motor bracket (AGA 1.50-2.00-3.00; all AGC) |
| | Shaft | AISI 303 (wet extension) |
| | Bracket | Aluminium (AGA 0.60-0.75-1.00) |
| Cast iron (AGA 1.50-2.00-3.00; all AGC) | | |
| Ejector | PPE+PS glass fibre reinforced | |
| Diffuser | PPE+PS glass fibre reinforced | |
| Applicable standard of test | | ISO 9906:2012 – Grade 3B |

| MOTOR | | |
|-------------------------------------|--|----------------------|
| Type | Electric - TEFC | |
| | Single Phase | Three Phase |
| Efficiency level (Reg. 1781/2019) | IE2 | IE3 |
| No. of Poles | 2 | |
| Rotation speed [min ⁻¹] | ≈ 2800 | |
| Insulation Class | F | |
| Protection degree (CEI EN 60034-5) | IP 44 | |
| Power rating [kW] | 0.44÷1.5 | 0.44÷2.2 |
| | [HP] | 0.6÷2 |
| Frequency [Hz] | 50 | |
| Voltage [V] | 230 ±10% | 230/400 ±10% |
| Capacitor | Built in | - |
| Over load protection | Built in | Provided by the user |
| Casing material | Aluminium | |
| Base material / Motor support | Plastic foot /Cast iron | |
| Dimensions of cable entry | PG11 - PG13.5 – M16x1.5 – M20x1.5 (see dimensions page 400) | |

SELECTION CHART

50Hz

Rev.N



SELECTION CHART

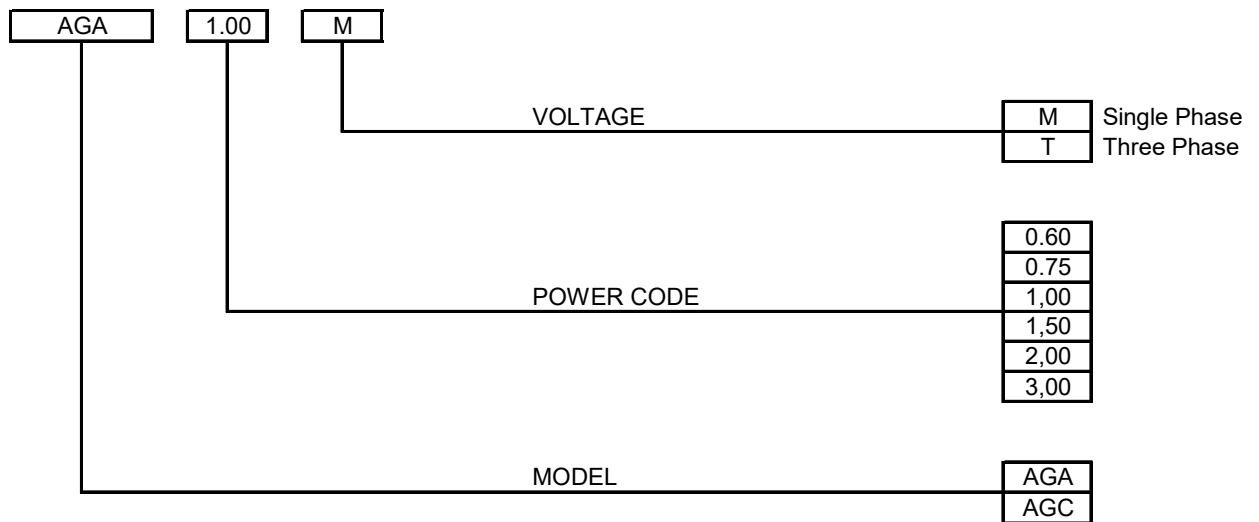
| Type pumps | | Q=Capacity | | | | | | | | | | | | | |
|--------------|-------------|-----------------------------------|------|------|------|------|------|------|------|------|------|------|-----|-----|--|
| Single Phase | Three Phase | l/min | 0 | 5 | 10 | 20 | 30 | 45 | 50 | 60 | 80 | 100 | 130 | 160 | |
| | | m³/h | 0 | 0,3 | 0,6 | 1,2 | 1,8 | 2,7 | 3,0 | 3,6 | 4,8 | 6 | 7,8 | 9,6 | |
| | | H=Total manometric head in meters | | | | | | | | | | | | | |
| AGA 0.60 M | AGA 0.60 T | 41.5 | 37 | 33.4 | 27.1 | 22 | 16,5 | - | - | - | - | - | - | - | |
| AGA 0.75 M | AGA 0.75 T | 47 | 45 | 42.8 | 37.9 | 32 | 21.9 | 18 | - | - | - | - | - | - | |
| AGA 1.00 M | AGA 1.00 T | 50 | 47,5 | 45 | 40.3 | 35.7 | 29.1 | 27 | 23 | - | - | - | - | - | |
| AGA 1.50 M | AGA 1.50 T | 51 | - | 48 | 45.1 | 42.4 | 38.6 | 37.4 | 35.1 | 30.8 | 27 | - | - | - | |
| AGA 2.00 M | AGA 2.00 T | 62.5 | - | 59 | 55.6 | 52.2 | 47.3 | 45.7 | 42.5 | 36.4 | 30.5 | - | - | - | |
| - | AGA 3.00 T | 72 | - | 68 | 64.3 | 60.8 | 55.9 | 54.4 | 51.6 | 46.4 | 42 | - | - | - | |
| AGC 1.50 M | AGC 1.50 T | 40 | - | 38.5 | 37 | 35.6 | 33.5 | 32.7 | 31.4 | 28.7 | 26.1 | 22.4 | 19 | - | |
| AGC 2.00 M | AGC 2.00 T | 52 | - | 51 | 49.9 | 48.8 | 46.9 | 46.3 | 44.9 | 42 | 38.7 | 33.2 | 27 | - | |

TYPE KEY and CURVE SPECIFICATIONS

50Hz

Rev.N

TYPE KEY



PERFORMANCE CURVE SPECIFICATIONS

The specifications below qualify the curves shown on the following pages.

Tolerances according to ISO 9906:2012 – Grade 3B

The curves refer to effective speed of asynchronous motors at 50 Hz, 2 poles.

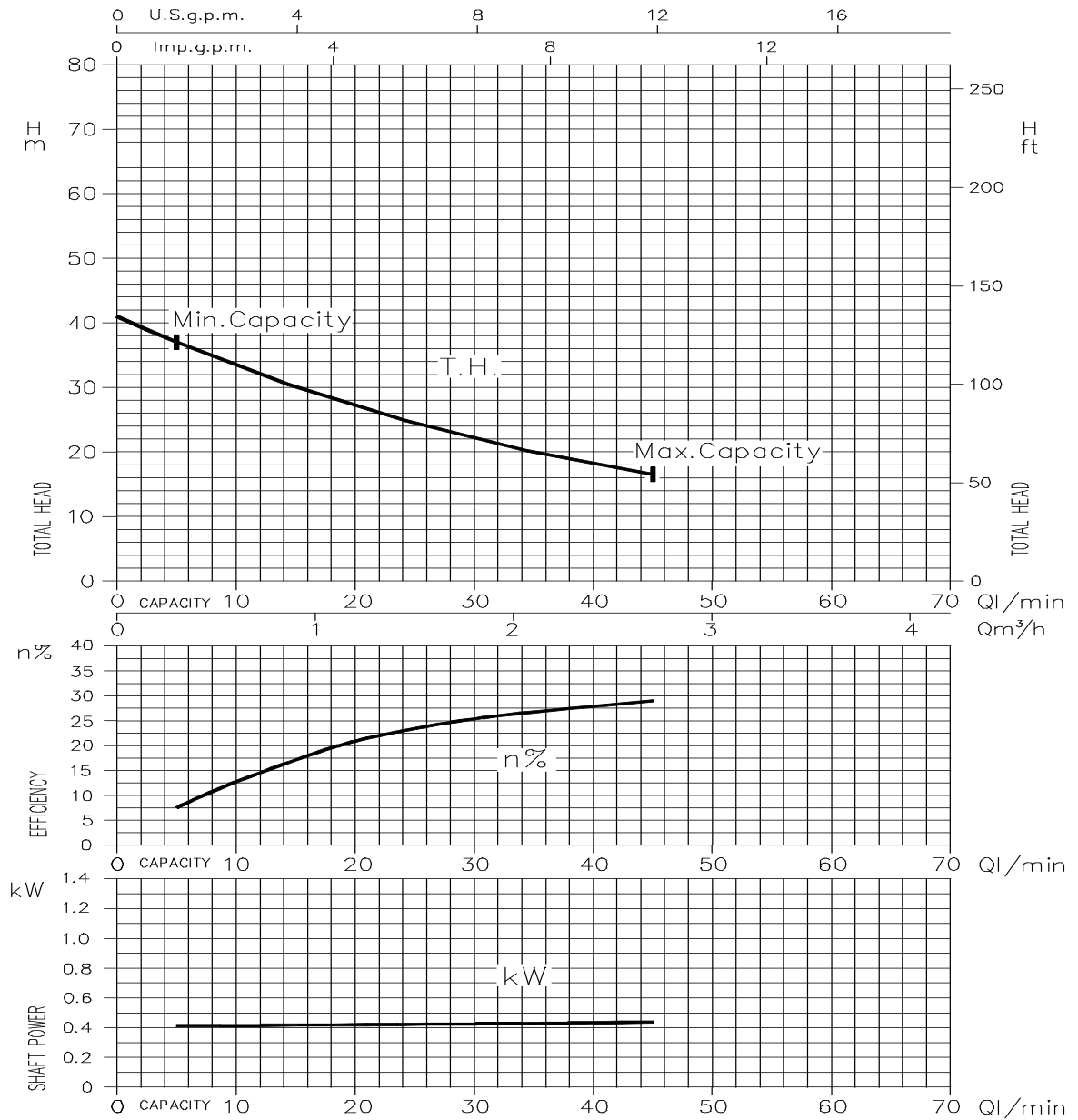
Measurements were carried out with clean water at 20°C of temperature and with a kinematic viscosity of $\nu = 1 \text{ mm}^2/\text{s}$ (1 cSt)

In order to avoid the risk of over-heating, the pumps should not be used at a flow rate below 10% of best efficiency point.

Symbols explanation:

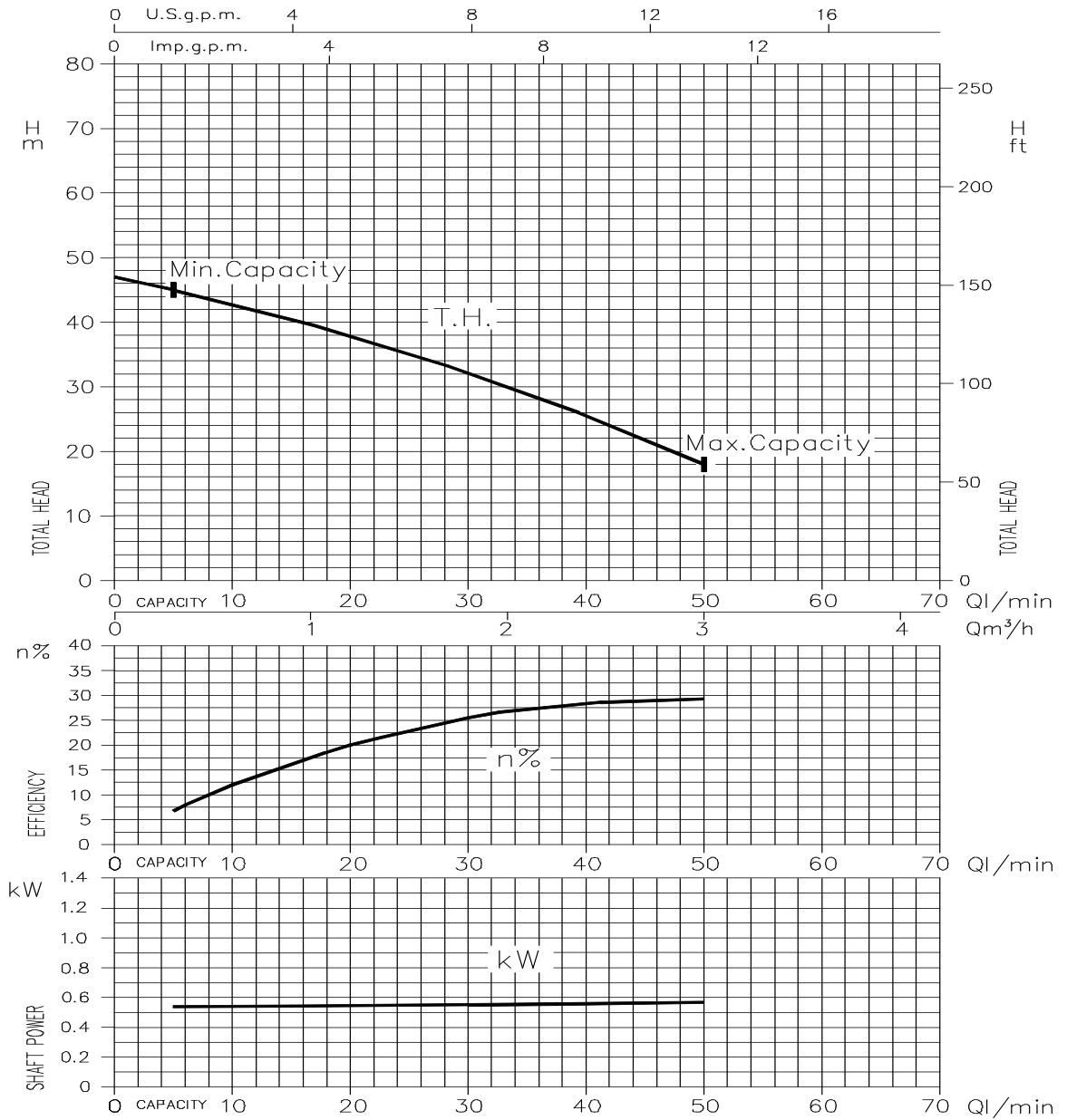
- Q = volume flow rate
- H = total head
- P_2 = pump power input (shaft power)
- η = pump efficiency

AGA 0.60 - Impeller diameter = 130 mm



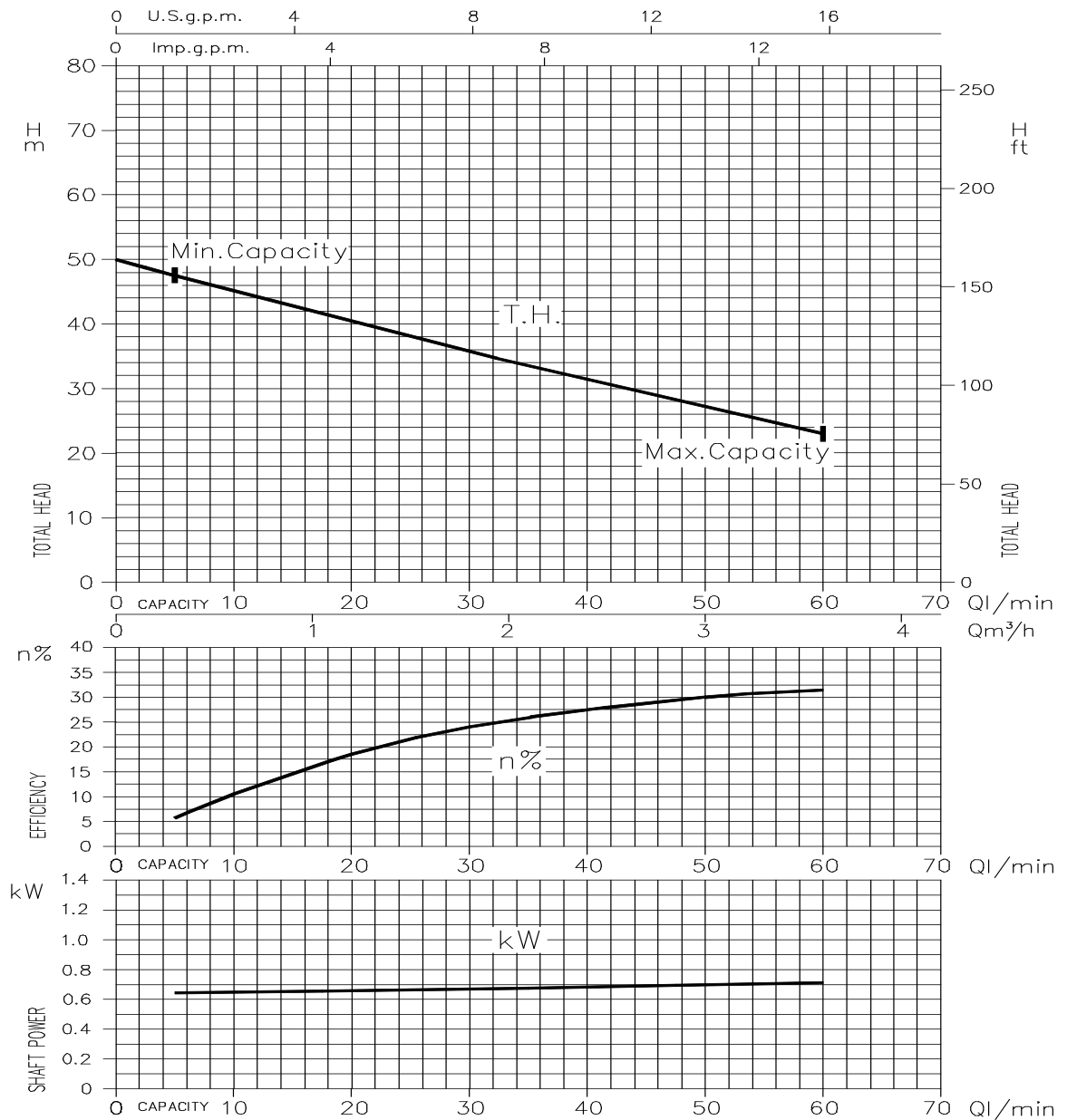
Rotation speed $\approx 2800 \text{ min}^{-1}$
 Test standard: ISO 9906:2012 – Grade 3B

AGA 0.75 - Impeller diameter = 130 mm



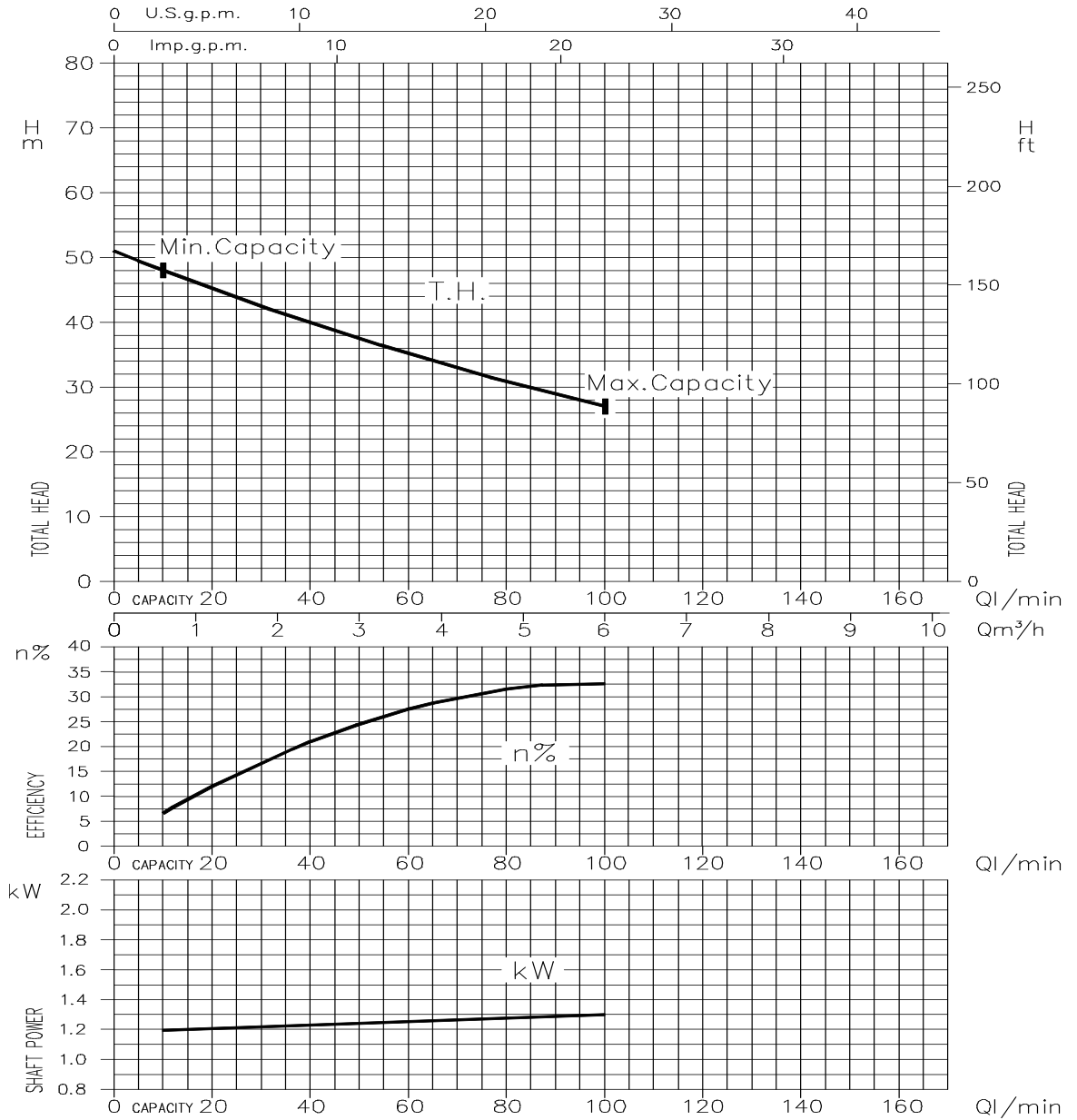
Rotation speed $\approx 2800 \text{ min}^{-1}$
 Test standard: ISO 9906:2012 – Grade 3B

AGA 1.00 - Impeller diameter = 130 mm



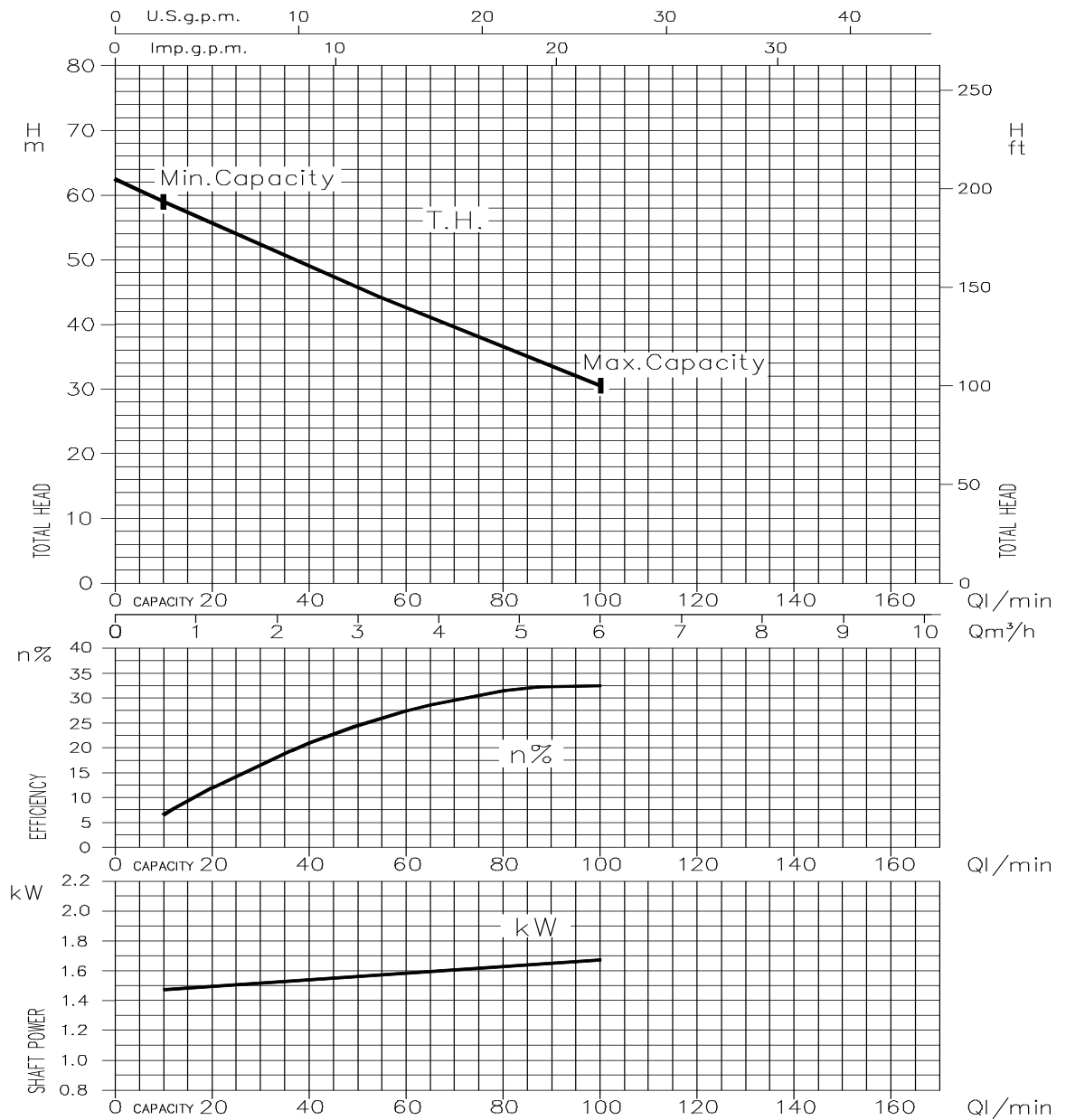
Rotation speed $\approx 2800 \text{ min}^{-1}$
 Test standard: ISO 9906:2012 – Grade 3B

AGA 1.50 - Impeller diameter = 143 mm



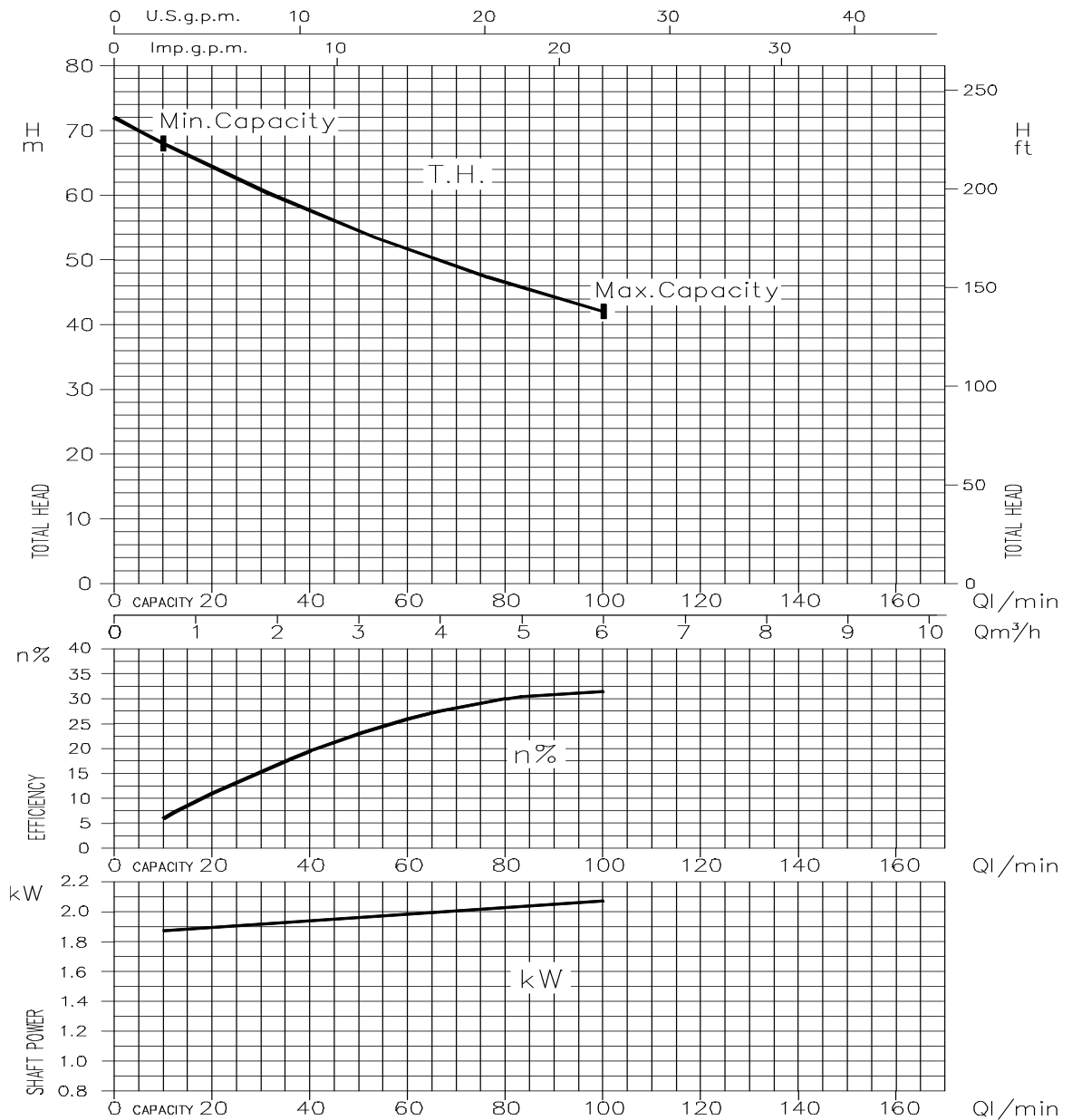
Rotation speed $\approx 2850 \text{ min}^{-1}$
 Test standard: ISO 9906:2012 – Grade 3B

AGA 2.00 - Impeller diameter = 157 mm



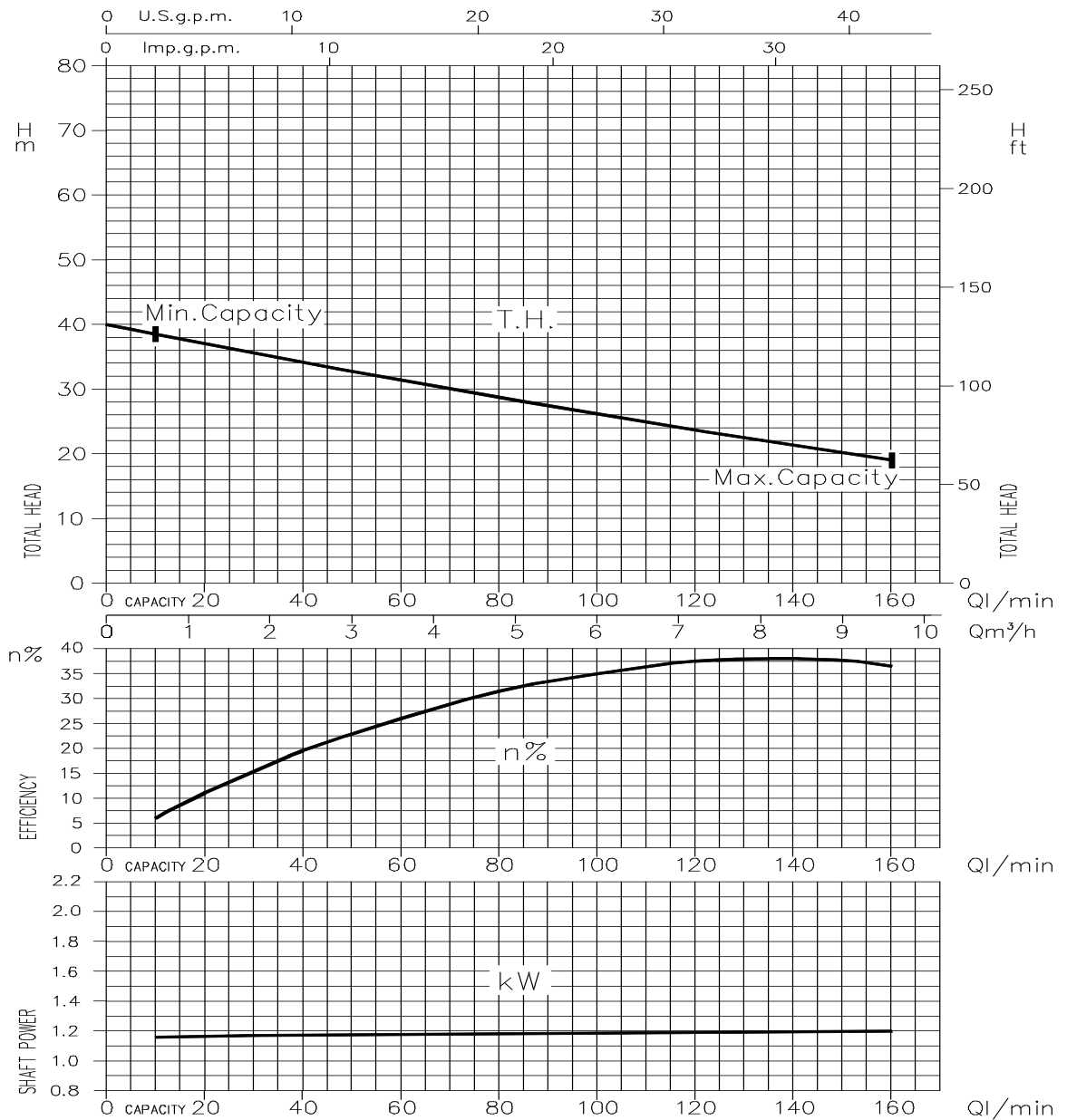
Rotation speed $\approx 2850 \text{ min}^{-1}$
 Test standard: ISO 9906:2012 – Grade 3B

AGA 3.00 - Impeller diameter = 164 mm



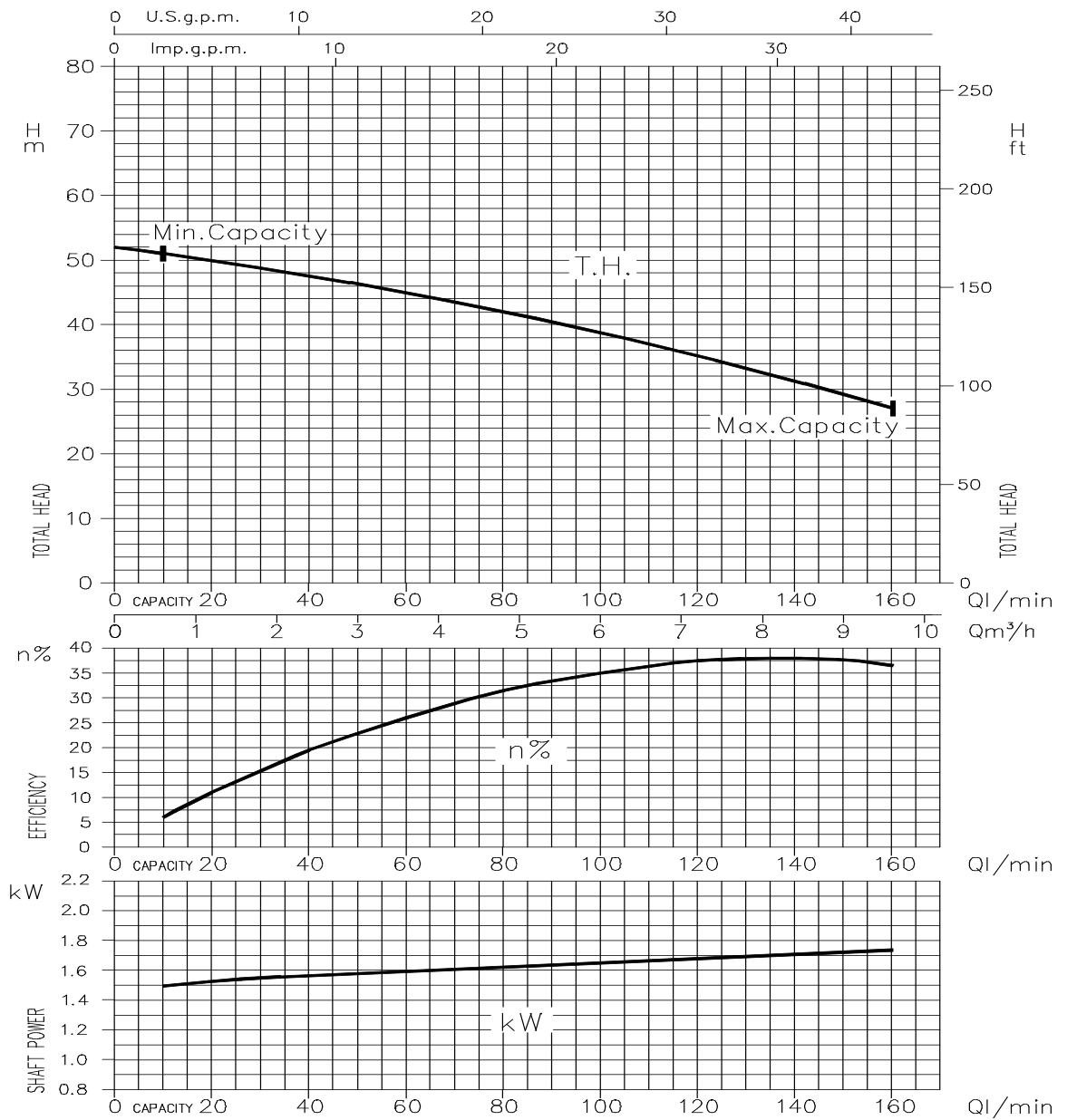
Rotation speed $\approx 2850 \text{ min}^{-1}$
 Test standard: ISO 9906:2012 – Grade 3B

AGC 1.50 - Impeller diameter = 143 mm



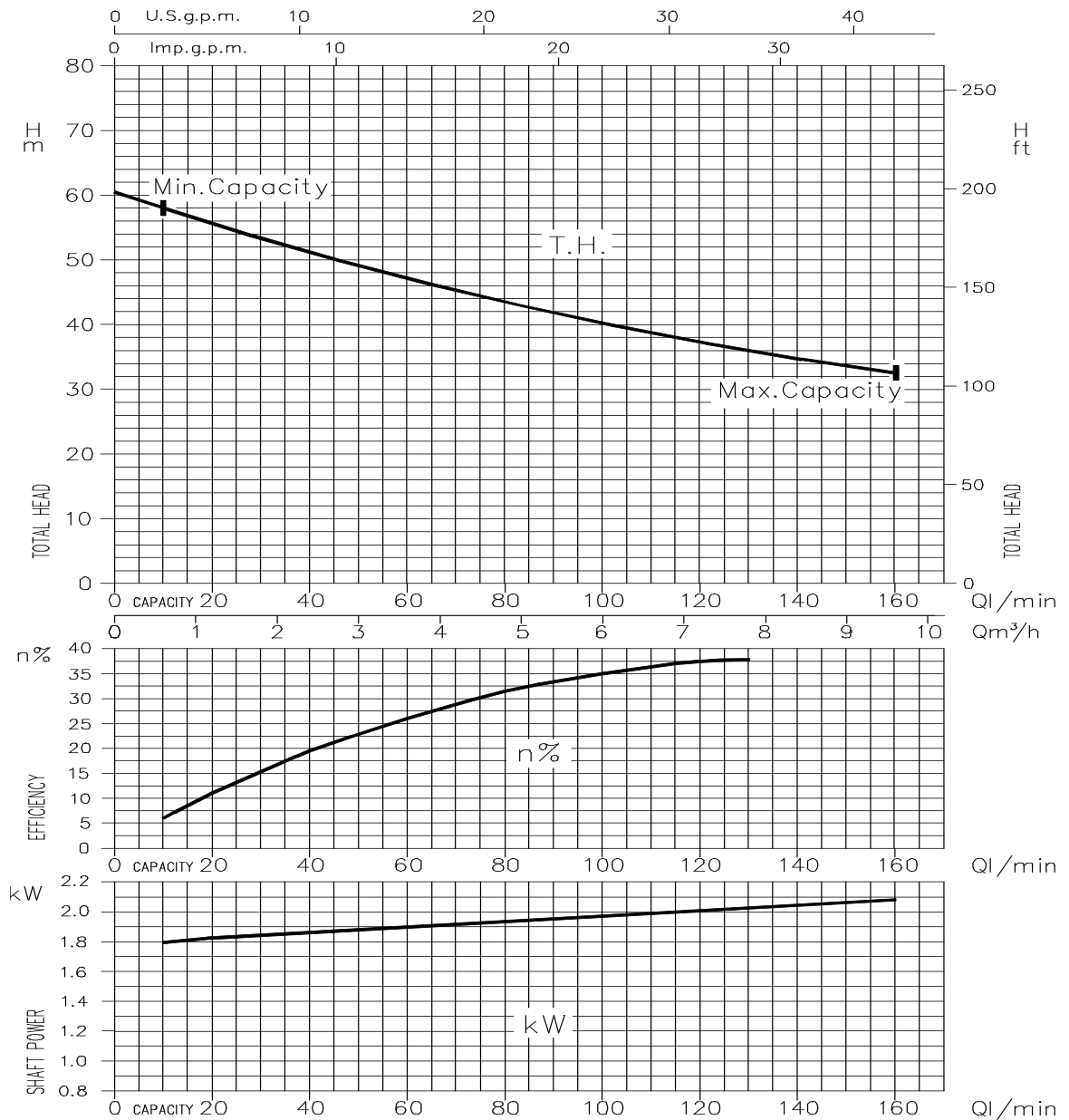
Rotation speed $\approx 2850 \text{ min}^{-1}$
 Test standard: ISO 9906:2012 – Grade 3B

AGC 2.00 - Impeller diameter = 157 mm



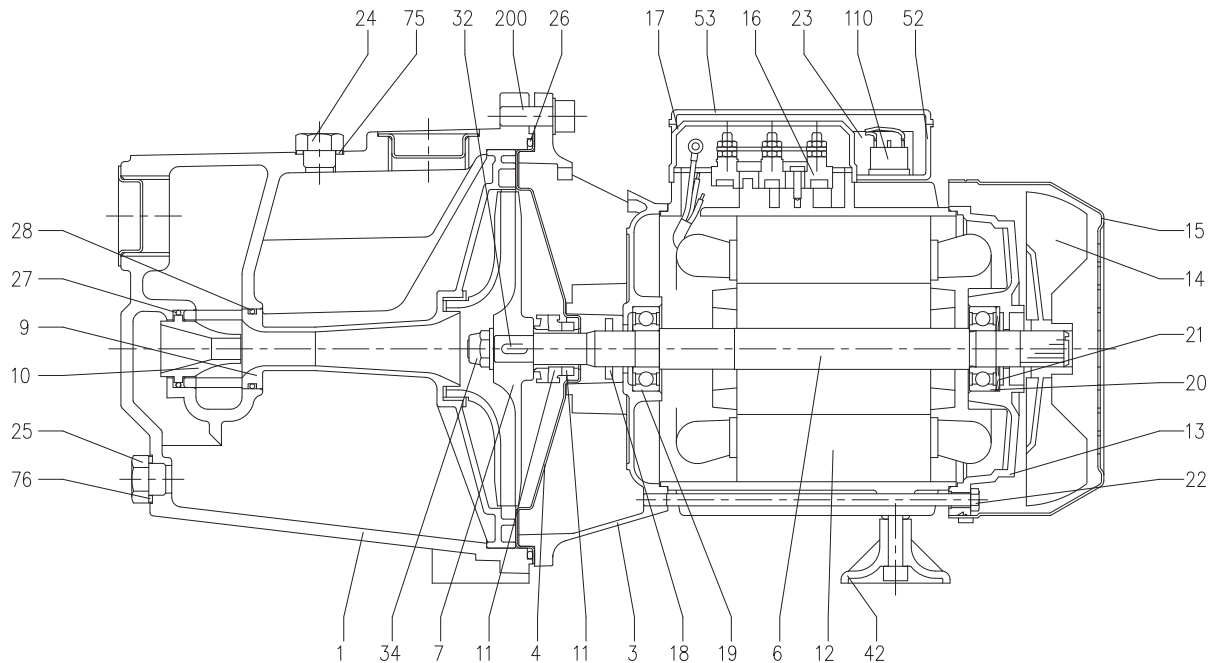
Rotation speed $\approx 2850 \text{ min}^{-1}$
 Test standard: ISO 9906:2012 – Grade 3B

AGC 3.00 - Impeller diameter = 164 mm



Rotation speed $\approx 2850 \text{ min}^{-1}$
 Test standard: ISO 9906:2012 – Grade 3B

SECTIONAL VIEW



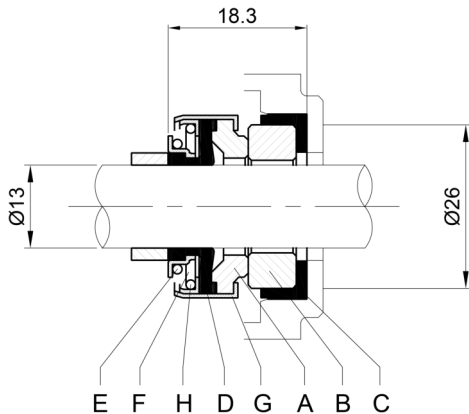
| N° | PART NAME | MATERIAL | Q.TY |
|----|-------------------------|-------------------------------|------|
| 1 | Casing | Cast iron | 1 |
| 3 | Motor bracket [1] | - | 1 |
| 4 | Casing cover [2] | AISI 304 | 1 |
| 6 | Shaft with rotor | AISI 303 (wet extension) | 1 |
| 7 | Impeller [3] | | 1 |
| 9 | Diffuser + Venturi tube | PPE+PS glass fibre reinforced | 1 |
| 10 | Venturi nozzle | PPE+PS glass fibre reinforced | 1 |
| 11 | Mechanical seal [4] | Carbon/Ceramic/NBR | 1 |
| 12 | Motor frame with stator | - | 1 |
| 13 | Motor cover | Aluminium | 1 |
| 14 | Fan | PA | 1 |
| 15 | Fan cover | Fe P04 Zincate | 1 |
| 16 | Terminal board | - | 1 |
| 17 | Terminal box cover [5] | Aluminium | 1 |
| 18 | Splash ring | NBR | 1 |
| 19 | Pump side ball bearing | - | 1 |
| 20 | Fan side ball bearing | - | 1 |

| N° | PART NAME | MATERIAL |
|-----|-------------------------|----------------------------|
| 21 | Adjusting ring | Steel C70 |
| 22 | Tie rod | Fe 42 Zincate |
| 23 | Capacitor [6] | - |
| 24 | Priming plug | Brass |
| 25 | Drain plug | Brass |
| 26 | O-ring | NBR |
| 27 | O-ring | NBR |
| 28 | O-ring | NBR |
| 32 | Key | AISI 316 |
| 34 | Impeller nut [7] | AISI 304 |
| 42 | Foot | PP |
| 52 | Capacitor box [8] | ABS class V-0 |
| 53 | Capacitor box cover [9] | ABS class V-0 |
| 75 | Washer | Aluminium |
| 76 | Washer | Aluminium |
| 110 | Protector [8] | - |
| 200 | Screw | Zn Steel Cl. 8.8 ISO 898-1 |

- [1] Material: Cast iron for version AGA1.50 - AGA 2.00 - AGA 3.00 - AGC 1.50 - AGC 2.00 - AGC 3.00
Aluminium for version AGA 0.60 - AGA 0.75 - AGA 1.00
- [2] Only for version AGA 0.60 - AGA 0.75 - AGA 1.00
- [3] Material: PPE+PS glass fibre reinforced for version AGA 0.60 - AGA 0.75 - AGA 1.00
Brass for version AGA 1.50 - AGA 2.00 - AGA 3.00 - AGC 1.50 - AGC 2.00 - AGC 3.00
- [4] See constructions mechanical seal page 301
- [5] Only for three phase
- [6] Only for single phase
- [7] Only for version with impeller in Brass
- [8] Only for version single phase AGA 1.50 - AGA 2.00 - AGC 1.50 - AGC 2.00
- [9] With gasket in NBR only for version single phase AGA 0.60 - AGA 0.75 - AGA 1.00

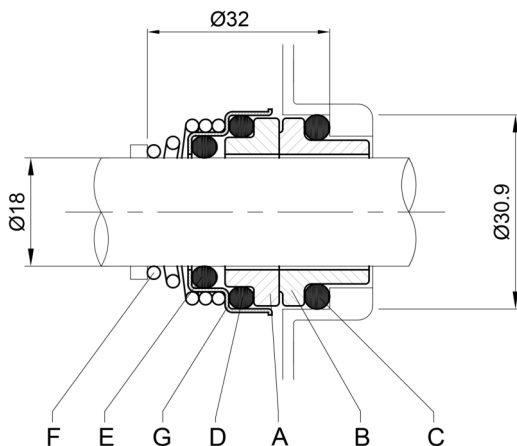
MECHANICAL SEAL

UP TO 0.75 kW



| REF | PART NAME | MATERIAL |
|-----|----------------------|-----------------|
| A | Rotary seal ring | Carbon graphite |
| B | Stationary seal ring | Ceramic |
| C | Gasket | NBR |
| D | Bellows | NBR |
| E | O-Ring | AISI 304 |
| F | Self-driving spring | AISI 304 |
| G | Frame | AISI 304 |
| H | Retainer ring | AISI 304 |

1.1 kW AND ABOVE

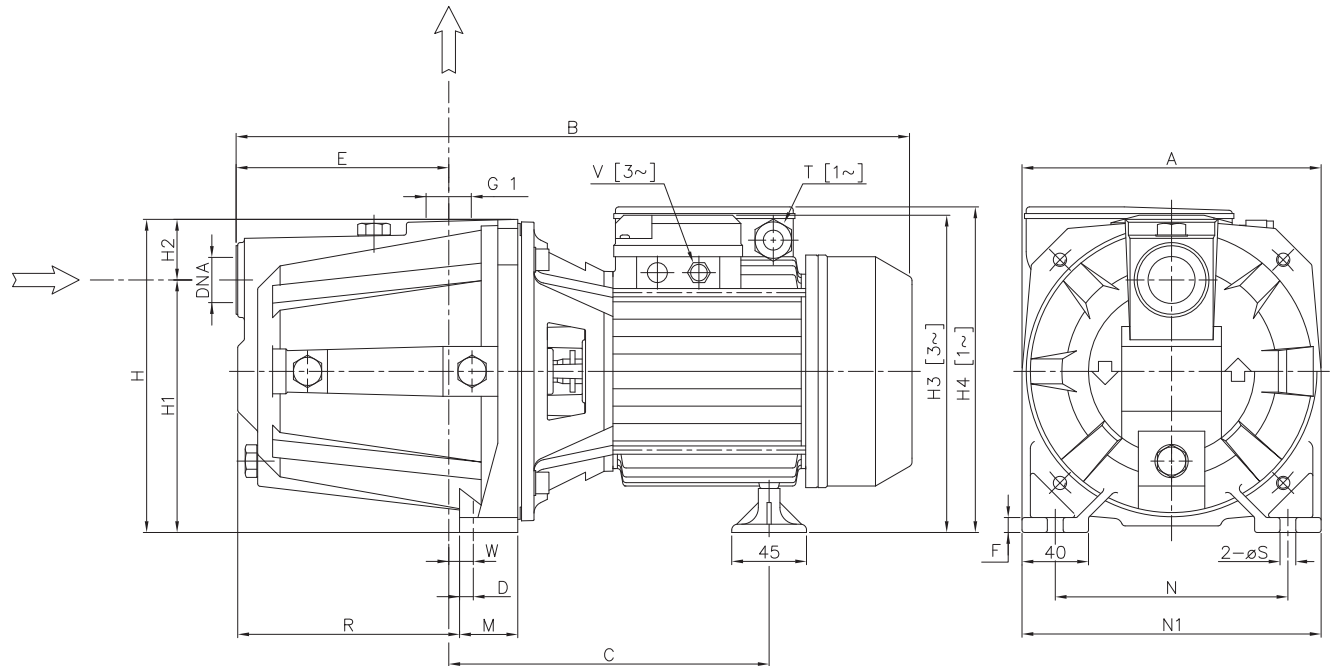


| REF | PART NAME | MATERIAL |
|-----|----------------------|-----------------|
| A | Rotary seal ring | Ceramic |
| B | Stationary seal ring | Carbon graphite |
| C | O-Ring | NBR |
| D | O-Ring | NBR |
| E | O-Ring | NBR |
| F | Self-driving spring | AISI 316 |
| G | Frame | AISI 304 |

BEARINGS

| Type pumps | | Ball Bearing | |
|--------------|-------------|--------------------------------|-------------------------------|
| Single Phase | Three Phase | Pump side S.Phase / T.Phase | Fan side S.Phase / T.Phase |
| AGA 0.60 M | AGA 0.60 T | 6202 | 6202 |
| AGA 0.75 M | AGA 0.75 T | 6202 | 6202 |
| AGA 1.00 M | AGA 1.00 T | 6202 | 6202 |
| AGA 1.50 M | AGA 1.50 T | 6204 | 6203 |
| AGA 2.00 M | AGA 2.00 T | 6204 | 6203 |
| - | AGA 3.00 T | 6204 | 6203 |
| AGC 1.50 M | AGC 1.50 T | 6204 | 6203 |
| AGC 2.00 M | AGC 2.00 T | 6204 | 6203 |
| - | AGC 3.00 T | 6204 | 6203 |

PUMP

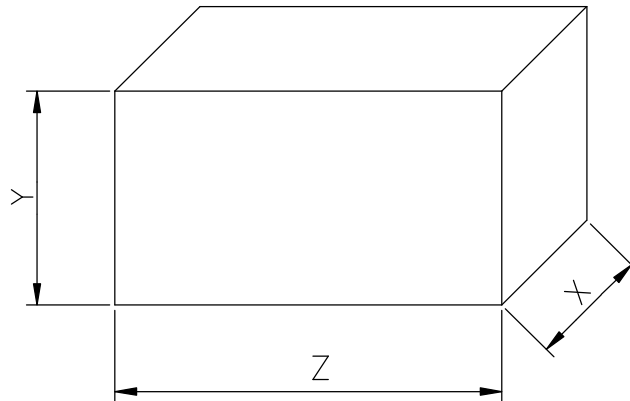


| Pump type | Dimensions [mm] | | | | | | | | | | | | | | | | | | Weight [kg] | | |
|------------|-----------------|-----|-----|------|-----|----|-----|-----|----|------------|------------|----|-----|-----|-------|-----------|-----------|------|-------------|---------|------|
| | A | B | C | D | E | F | H | H1 | H2 | [3~] H3 | [1~] H4 | M | N | N1 | R | [1~] T | [3~] V | W | | S | DNA |
| AGA 0.60 M | 180 | 405 | 195 | 10.3 | 127 | 9 | 185 | 152 | 33 | - | 199 | 40 | 140 | 180 | 128.5 | PG11 | - | 11.8 | 9.5 | G 1 | 12.5 |
| AGA 0.60 T | 180 | 405 | 195 | 10.3 | 127 | 9 | 185 | 152 | 33 | 197.5 | - | 40 | 140 | 180 | 128.5 | - | PG11 | 11.8 | 9.5 | G 1 | 12.5 |
| AGA 0.75 M | 180 | 405 | 195 | 10.3 | 127 | 9 | 185 | 152 | 33 | - | 199 | 40 | 140 | 180 | 128.5 | PG11 | - | 11.8 | 9.5 | G 1 | 13 |
| AGA 0.75 T | 180 | 405 | 195 | 10.3 | 127 | 9 | 185 | 152 | 33 | 197.5 | - | 40 | 140 | 180 | 128.5 | - | PG11 | 11.8 | 9.5 | G 1 | 12.3 |
| AGA 1.00 M | 180 | 405 | 195 | 10.3 | 127 | 9 | 185 | 152 | 33 | - | 199 | 40 | 140 | 180 | 128.5 | PG11 | - | 11.8 | 9.5 | G 1 | 13.5 |
| AGA 1.00 T | 180 | 405 | 195 | 10.3 | 127 | 9 | 185 | 152 | 33 | 197.5 | - | 40 | 140 | 180 | 128.5 | - | M16x1.5 | 11.8 | 9.5 | G 1 | 14.8 |
| AGA 1.50 M | 220 | 533 | 244 | 10 | 157 | 10 | 223 | 170 | 53 | - | 247 | 48 | 175 | 220 | 167.5 | PG13.5 | - | 15.5 | 9 | G 1 1/2 | 27.5 |
| AGA 1.50 T | 220 | 520 | 244 | 10 | 157 | 10 | 223 | 170 | 53 | 229 | - | 48 | 175 | 220 | 167.5 | - | M20x1.5 | 15.5 | 9 | G 1 1/2 | 26.5 |
| AGA 2.00 M | 220 | 520 | 244 | 10 | 157 | 10 | 223 | 170 | 53 | - | 247 | 48 | 175 | 220 | 167.5 | PG13.5 | - | 15.5 | 9 | G 1 1/2 | 28.1 |
| AGA 2.00 T | 220 | 520 | 244 | 10 | 157 | 10 | 223 | 170 | 53 | 229 | - | 48 | 175 | 220 | 167.5 | - | M20x1.5 | 15.5 | 9 | G 1 1/2 | 28.6 |
| AGA 3.00 T | 220 | 521 | 244 | 10 | 157 | 10 | 223 | 170 | 53 | 229 | - | 48 | 175 | 220 | 167.5 | - | M20x1.5 | 15.5 | 9 | G 1 1/2 | 29.9 |
| AGC 1.50 M | 220 | 520 | 244 | 10 | 157 | 10 | 223 | 170 | 53 | - | 247 | 48 | 175 | 220 | 167.5 | PG13.5 | - | 15.5 | 9 | G 1 1/2 | 27.5 |
| AGC 1.50 T | 220 | 520 | 244 | 10 | 157 | 10 | 223 | 170 | 53 | 229 | - | 48 | 175 | 220 | 167.5 | - | M20x1.5 | 15.5 | 9 | G 1 1/2 | 28.3 |
| AGC 2.00 M | 220 | 520 | 244 | 10 | 157 | 10 | 223 | 170 | 53 | - | 247 | 48 | 175 | 220 | 167.5 | PG13.5 | - | 15.5 | 9 | G 1 1/2 | 27.5 |
| AGC 2.00 T | 220 | 521 | 244 | 10 | 157 | 10 | 223 | 170 | 53 | 229 | - | 48 | 175 | 220 | 167.5 | - | M20x1.5 | 15.5 | 9 | G 1 1/2 | 29.5 |
| AGC 3.00 T | 220 | 521 | 244 | 10 | 157 | 10 | 223 | 170 | 53 | 229 | - | 48 | 175 | 220 | 167.5 | - | M20x1.5 | 15.5 | 9 | G 1 1/2 | 29.9 |

[1 ~] Single phase

[3 ~] Three phase

PACKING



| Type pumps | | Packing [mm] | | | | Weight [kgf] | |
|--------------|-------------|--------------|-----|-----|-----|--------------|------|
| Single Phase | Three Phase | X | Y | Z | | [1~] | [3~] |
| AGA 0.60 M | AGA 0.60 T | 205 | 250 | 430 | 445 | 12.8 | 13.5 |
| AGA 0.75 M | AGA 0.75 T | 205 | 250 | 430 | 445 | 13.8 | 13.2 |
| AGA 1.00 M | AGA 1.00 T | 205 | 250 | 430 | 445 | 14.5 | 15.6 |
| AGA 1.50 M | AGA 1.50 T | 232 | 275 | 545 | 547 | 28 | 27.3 |
| AGA 2.00 M | AGA 2.00 T | 232 | 275 | 527 | 547 | 29.5 | 29.7 |
| - | AGA 3.00 T | 232 | 275 | - | 547 | - | 30.8 |
| AGC 1.50 M | AGC 1.50 T | 232 | 275 | 527 | 547 | 28.4 | 29.2 |
| AGC 2.00 M | AGC 2.00 T | 232 | 275 | 527 | 547 | 29.1 | 30.6 |
| - | AGC 3.00 T | 232 | 275 | - | 547 | - | 30.8 |

MOTOR DATA

| Pump type | Power | | Efficiency [IE2 / IE3] | Capacitor | | Efficiency (% load) and power factor | | | | Input [kW] | Full load current | | Locked rotor current | | |
|------------|-------|------|---------------------------|-----------|-----|--------------------------------------|------|------|-------|---------------|-------------------|-------|----------------------|-------|-------|
| | [kW] | [HP] | | [μF] | [V] | 50% | η % | | cos-φ | | [kW] | [A] | | [A] | |
| | | | | | | | 75% | 100% | | | | 110 V | 230 V | 110 V | 230 V |
| AGA 0.60 M | 0,45 | 0,6 | IE2 | 14 | 450 | 55,7 | 65,6 | 72,5 | 0,94 | 0,65 | - | 3,0 | - | 13,4 | |
| AGA 0.75 M | 0,55 | 0,75 | IE2 | 20 | 450 | 62,3 | 70,4 | 74,8 | 0,93 | 0,75 | - | 3,5 | - | 18,9 | |
| AGA 1.00 M | 0,75 | 1,0 | IE2 | 25 | 450 | 61,0 | 70,8 | 79,2 | 0,93 | 0,95 | - | 4,4 | - | 24,0 | |
| AGA 1.50 M | 1,5 | 2,0 | IE2 | 40 | 450 | 69,8 | 76,6 | 81,3 | 0,92 | 1,90 | - | 9,0 | - | 65,2 | |
| AGA 2.00 M | 1,5 | 2,0 | IE2 | 40 | 450 | 69,8 | 76,6 | 81,3 | 0,92 | 1,90 | - | 10,0 | - | 65,2 | |
| AGC 1.50 M | 1,5 | 2,0 | IE2 | 40 | 450 | 69,8 | 76,6 | 81,3 | 0,92 | 1,90 | - | 9,0 | - | 65,2 | |
| AGC 2.00 M | 1,5 | 2,0 | IE2 | 40 | 450 | 69,8 | 76,6 | 81,3 | 0,92 | 1,90 | - | 9,0 | - | 65,2 | |

| Pump type | Power | | Efficiency | Efficiency (% load) | | | Input [kW] | Full load current | | Locked rotor current | |
|------------|-------|------|------------|---------------------|------|------|---------------|-------------------|-------|----------------------|-------|
| | [kW] | [HP] | | 50% | η % | | | 230 V | 400 V | 230 V | 400 V |
| | | | | | 75% | 100% | | | | | |
| AGA 0.60 T | 0.45 | 0.6 | IE3 | 75.1 | 78.5 | 78.0 | 0.71 | 2.4 | 1.4 | 12.7 | 7.3 |
| AGA 0.75 T | 0.55 | 0.75 | IE3 | 75.1 | 78.5 | 78.0 | 0.71 | 2.4 | 1.4 | 12.7 | 7.3 |
| AGA 1.00 T | 0.75 | 1 | IE3 | 80.9 | 82.3 | 82.1 | 0.91 | 3.0 | 1.7 | 19.7 | 11.4 |
| AGA 1.50 T | 1.1 | 1.5 | IE3 | 83.5 | 84.3 | 84.6 | 1.77 | 5.8 | 3.3 | 47.4 | 27.4 |
| AGA 2.00 T | 1.5 | 2 | IE3 | 83.5 | 84.3 | 84.6 | 2.06 | 6.2 | 3.6 | 47.4 | 27.4 |
| AGA 3.00 T | 2.2 | 3 | IE3 | 86.2 | 87.0 | 86.0 | 2.55 | 8.2 | 4.7 | 66.6 | 38.4 |
| AGC 1.50 T | 1.1 | 1.5 | IE3 | 83.5 | 84.3 | 84.6 | 1.77 | 5.8 | 3.3 | 47.4 | 27.4 |
| AGC 2.00 T | 1.5 | 2 | IE3 | 84.2 | 86.8 | 86.9 | 2.23 | 7.6 | 4.4 | 66.6 | 38.4 |
| AGC 3.00 T | 2.2 | 3 | IE3 | 86.2 | 87.0 | 86.0 | 2.55 | 8.2 | 4.7 | 66.6 | 38.4 |

NOISE DATA

| Pump type | | L _{pA} - dB(A) * |
|--------------|-------------|---------------------------|
| Single Phase | Three Phase | |
| AGA 0.60 M | AGA 0.60 T | 71 |
| AGA 0.75 M | AGA 0.75 T | |
| AGA 1.00 M | AGA 1.00 T | |
| AGA 1.50 M | AGA 1.50 T | 76 |
| AGA 2.00 M | AGA 2.00 T | |
| - | AGA 3.00 T | |
| AGC 1.50 M | AGC 1.50 T | |
| AGC 2.00 M | AGC 2.00 T | |
| - | AGC 3.00 T | |

* Mean value of several measures at 1m distance around
Tolerance ± 2.5 dB.



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